

**STATEMENT  
OF  
WORK  
(SOW)  
FOR THE  
INSPECT AND REPAIR ONLY AS NECESSARY  
(IROAN)  
OF THE  
40 TON M870A2 LOWBED  
SEMITRAILER,  
NSN 2330-01-442-4975  
M870A2**

**CONTROL NR: SOW-03-835-1-07862C-2/1**

**EFFECTIVE DATE: 1 OCTOBER 01**

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STATEMENT OF WORK FOR THE  
40 TON M870A2 LOWBED SEMITRAILER  
NSN 2330-01-442-4975  
Inspect Repair Only As Necessary (IROAN)

1.0 SCOPE. This Statement of Work (SOW), along with TM 07862C-14&P sets forth tasks and identifies the work efforts that shall be performed by the contractor in the IROAN effort of the 40 Ton M870A2 Lowbed Semitrailer. These documents contain minimum requirements to restore the 40 Ton M870A2 Semitrailer to Condition Code "A." Condition Code A is defined as "serviceable/issuable without qualification, new, used, repaired, or reconditioned materiel which is serviceable and issuable to all customers without limitation or restriction. National Stock Number 2330-01-442-4975 shall be known as the M870A2 Semitrailer.

1.1 Background. IROAN is defined as "That maintenance technique which determines the minimum repairs necessary to restore equipment components or assemblies to prescribed maintenance serviceability standards by utilizing all available diagnostic equipment and test procedures in order to minimize disassembly and parts replacement."

2.0 APPLICABLE DOCUMENTS. The following documents form a part of this SOW to the extent specified. Unless otherwise specified, the issues of these documents are those listed in the issue of Department of Defense Index of Specifications and Standards (DODISS) and supplement thereto which is in effect on the date of solicitation. In the event of conflict between the documents referenced herein and the contents of this SOW, the contents of this SOW shall be the superseding requirement.

2.1 Military Standards

MIL-STD-129

DoD Standard Practice for Military Markings

2.2 Other Government Documents and Publications. The issues of those documents cited below shall be used.

TM 07862C-14&P

Medium Heavy Equipment Transporter M870A2

TM 3080-50

Corrosion Prevention and Control

ATPD 2241

Vehicles, Wheeled: Preparation for Shipment and Storage of

DOD 4000.25-1-M

MILSTRIP Manual

NAVICPINST 4491.2A

Instruction Requisitioning of Contractor  
Furnished Materiel from the Federal Supply  
System

*Military Handbooks (For Guidance)*

***MIL-HDBK-61******Configuration Management Guidance*****2.3 Industry Standards**

ANSI/ISO/ASQC Q9002-1994

Quality Systems-Model for Quality Assurance in  
Production, Installation, and Servicing***Industry Standards (For Guidance)******ANSI/EIA-649******National Consensus Standard for Configuration  
Management***

Copies of Military Standards and Specifications are available from the DOD Single Stock Point, Document Automation and Production Service, Building 4/D, 700 Robbins Avenue, Philadelphia, PA 19111-5094, Telephone (215) 697-2179 or DSN 442-2179, or <http://www.dodssp.daps.mil>. Copies of other government documents and publications required by contractors in connection with specific SOW requirements shall be obtained through the Contracting Officer: Commander, Attn: Contracting Officer (Code 891), Marine Corps Logistics Base, 814 Radford Blvd., Albany, Georgia 31704-1128, commercial telephone number (229) 639-6761 or DSN 567- 6761. Copies of engineering drawings, if applicable, shall be obtained from Life Cycle Management Center, Attn: Code 851-3, 814 Radford Blvd. Suite 20320, Albany, Georgia 31704-0320, commercial telephone number (229) 639-6410 or DSN 567-6410.

**3.0 REQUIREMENTS****3.1 General Tasks.** In fulfilling the specified requirements, the contractor shall:

- a. Provide materials, labor, facilities, repair parts, and missing parts necessary to inspect, diagnose, restore, and test the M870A2 Semitrailer. Upon completion of IROAN, repaired vehicles shall be Condition Code "A."
- b. Provide all tools and test equipment required to test, inspect, and calibrate the M870A2 Semitrailer.
- c. Conduct final on-site testing for witness by an MCLB, Albany, Georgia, representative (Code 835).
- d. Be responsible for all structural, electrical and mechanical requirements associated with the restoration of the M870A2 Semitrailer.
- e. Be responsible for all corrosion prevention and control in accordance with the latest TM 3080-50.

**3.2 Detailed Tasks.** The following tasks describe the different phases for IROAN of the M870A2 Semitrailer.

3.2.1 Phase I- Pre-induction. A pre-induction inspection analysis shall be performed for each M870A2 Semitrailer using the contractor's diagnosis, inspection and testing techniques to determine extent of work and parts required in accordance with TM 07862C-14&P. If it is determined that the cost of repair exceeds the standard unit price or acquisition/replacement cost as imposed by any current Marine Corps directives or for any other reason, the contractor facility rejects an IROAN candidate, the contractor shall provide the government with a completed copy of a Limited Technical Inspection (LTI) to include a cost estimate and a request for specific instructions to Life Cycle Management Center (LCMC) (Code 835). The intent of this clause is to preclude the arbitrary rejection of "IROAN" candidates by the contractor based solely on cost criteria directed by current Marine Corps directives. LCMC retains the right to make the final decision to restore the end item to a serviceable (condition code A) asset in the most expeditious manner to enhance Marine Corps readiness.

3.2.2 Phase II - IROAN. After pre-induction tests and inspections have been completed, repair of the M870A2 Semitrailer shall be accomplished in accordance with this SOW at the contractor's facility. Deficiencies noted in the pre-induction inspection during Phase I shall be repaired/replaced. Components or assemblies shall not be disassembled for replacement of mandatory parts unless that part has failed, or the component assembly wherein the part is located, is disassembled for repair.

a. Data plate. The M870A2 Semitrailer shall have an IROAN data plate located by the original manufacturer's data plate. This plate (refer to Figure 1) shall be constructed of metal and is to be attached after the vehicle has completed the IROAN cycle. The data plate shall contain the following information:

VEH. SER. NO. \_\_\_\_\_ DATE: \_\_\_\_\_

OVERHAULED IN ACCORDANCE WITH INSPECT AND REPAIR ONLY AS  
NECESSARY (IROAN) CONTAINED IN SOW-02-835-1-07862C-2/1

CONTRACTOR \_\_\_\_\_

(Figure 1)

b. Hardware

(1) Replace broken, unserviceable, and/or missing hardware including nuts, bolts, screws, washers, turnlock fasteners, etc. Unserviceable would include any of the above that failed to function properly.

(2) Ensure proper hardware locking devices are present on all moving mechanical assemblies.

(3) Hardware normally supplied with commercial parts shall be used unless specifically prohibited.

3.2.3 Phase III - Inspection, Testing, and Acceptance.

a. Inspection, Testing and Acceptance of the M870A2 Semitrailer shall be conducted in accordance with the Contractors standard Road Test and Final Inspection.

b. The contractor shall be responsible for conducting required tests and shall ensure all necessary personnel are available to complete the final acceptance. Acceptance tests shall be held at the contractor's facility. MCLB, Albany, Georgia, representatives (Code 835) shall be given a minimum of two weeks notice prior to beginning acceptance testing. The test area shall be cleared of all equipment parts, components, etc., not required for testing.

c. The contractor shall be responsible for correcting any deficiencies identified during inspection/testing. MCLB, Albany, Georgia, (Code 835) may require the contractor to repeat tests or portions thereof, if the original tests fail to demonstrate compliance with this SOW.

### 3.2.4 Packaging, Handling, Storage and Transportation (PHS&T)

a. The Contractor shall be responsible for the application of preservation and packaging of items being repaired under the terms of this statement of work. Items scheduled for long-term storage or shipment to overseas destinations shall be in accordance with the level A requirements of ATPD 2241. Items scheduled for domestic shipment, immediate use or short-term storage shall be to level B requirements

b. Marking shall be in accordance with MIL-STD-129.

c. The Marine Corps will provide the contractor with the shipping address(es) for delivery of the repaired equipment. The contractor shall be responsible for arranging for shipment to the pre-designated site(s). The Marine Corps shall be responsible for transportation costs associated with shipping the subject equipment to and from the Contractor.

***3.3 Configuration Control. The contractor shall apply configuration control procedures to the established configuration items. The contractor shall not implement configuration changes to an item's documented performance or design characteristics without receiving prior written authorization. The baseline configuration has been defined by the written procedures or material contained in manuals, standards, instructions or engineering drawings. If it is necessary to depart from the authorized configuration baseline, the contractor shall submit a Request for Deviation. MIL-HDBK-61 (paragraph 4.3 and Table 4-9) and ANSI/EIA-649 (paragraph 5.3.4) provide guidance for preparing this configuration control document.***

3.4 Government Furnished Equipment (GFE)/Government Furnished Materiel (GFM). GFE is government owned equipment authorized by contract for use by a commercial/Government contractor. It is neither consumed during production nor incorporated into any product. GFM is materiel furnished to a contractor that will be consumed during the course of production or incorporated into product being manufactured/remanufactured under a contract/statement of work. In the event the Marine Corps does have GFE/GFM requirements, the Management Control Activity (MCA/Code 827-2), Marine Corps Logistics Bases, Albany, Georgia, will coordinate required GFE and will maintain a central control on Marine Corps assets in the Contractor's possession. The MCA will forward a GFE Accountability agreement to the Contractor Facility for signature to establish a chain of custody and property responsibilities for Marine Corps assets.

3.5 Contractor Furnished Materiel (CFM). The Marine Corps has adopted the Navy's procedures regarding Contractor Furnished Materiel (NAVICPINST 4491.2A). In the event Contractor Furnished Materiel (CFM) is required for repair parts, the contractor shall requisition through the DoD Supply System. DoD 4000.25-1-M, (MILSTRIP) Chapter 11 authorizes contractors to requisition through the DoD Supply System.

3.6 Quality Assurance Provisions. The contractor shall provide and maintain a Quality System that as a minimum, adheres to the requirements of ANSI/ISO/ASQC Q9002-1994, Quality Systems-Model for Quality Assurance in Production, Installation, and Servicing. Performance of the contractor and the quality of work delivered, materiel provided, and documents written shall be subject to review and inspection by MCLB Albany representatives during work performance at any work location. Authorized MCLB, Albany, Georgia, representatives shall be permitted to observe the work/task accomplishment or to conduct inspections during working hours. Inspection by MCLB, Albany, Georgia, representatives (Code 835), of test plans and materials furnished hereunder does not relieve the contractor from any responsibility regarding defects or other failures to meet work requirements which may be disclosed prior to final acceptance. Failure of the contractor to promptly correct deficiencies discovered shall be reason for suspension of acceptance until corrective action has been accomplished. The contractor shall have in place documented procedures and standards for inspection requirements and the contractor's work shall be subject to reviews and inspections for compliance with these procedures and standards by MCLB, Albany, Georgia representatives (Code 835). Noncompliance with procedures resulting in degraded quality of work may result in a stop-work order requiring action by the contractor to correct the work performed and to enforce compliance with quality assurance procedures or face work termination. Notwithstanding such MCLB, Albany, Georgia, representative inspection, it shall be the contractor's responsibility to ensure that the entire system meets the performance requirements delineated and addressed in this SOW.

3.7 Rejection. Failure to comply with any of the specified requirements listed herein shall be reason for rejection by MCLB, Albany, Georgia. The contractor shall, at no additional cost to MCLB, Albany, Georgia, provide the following:

- a. Develop an approach for modification or correction of all deficiencies.
- b. Upon approval of a documented approach, the contractor shall correct the deficiencies and repeat the verification until an acceptable compliance with acceptance test procedures requirements is demonstrated.

#### 4.0 REPORTS

4.1 Parts Usage Data Report. The contractor shall provide a Parts Usage Data Report for every twenty vehicles produced or when the MWS Line is completed for quantities less than twenty. This report shall be in the Contractors format and as a minimum, list by nomenclature, National Stock Number (NSN), Part Number, price and quantity of all parts replaced. The report shall be provided to Commander (Code 835-1), Marine Corps Logistics Bases, 814 Radford Blvd. Suite 20320, Albany, Georgia 31704-0320. Appendix A is provided as a sample.

# CONTRACT DATA REQUIREMENTS LIST

(1 Data Item)

Form Approved  
OMB No. 1704-0188

The Public reporting burden for this collection of information is authorized to average 110 hours per response, including the time for reviewing instructions, searching existing data sources, gathering and maintaining the data needed, and completing and reviewing the collection of information. Send comments regarding this burden estimate or any other aspect of this collection of information, including suggestions for reducing this burden, to Department of Defense, Washington Headquarters Services, Directorate for Information Operations and Reports 1215 Jefferson Davis Highway, Suite 1204, Arlington, VA 22202-4302 and to the Office of Management and Budget, Paperwork Reduction Project (0704-0188), Washington, DC 20503. Please DO NOT RETURN your form to either of these addresses. Send completed form to the Government issuing Contract Officer for the contract/PR No. listed in block E.

A. CONTRACT LINE ITEM NO.	B. EXHIBIT	C. CATEGORY: TDP _____ TM _____ Other XXX
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D. SYSTEM/ITEM Semitrailer, 40-Ton Lowbed M870A2 Trailer	E. CONTRACT/PR No.	F. CONTRACTOR
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1. DATA ITEM No. A001	2. TITLE OF DATA ITEM Request for Deviation (RFD)	3. SUBTITLE Configuration Management
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4. AUTHORITY (Data Acquisition Document No.) DI-CMAN-80640C	5. CONTRACT REFERENCE SOW 3.3	6. REQUIRING OFFICE MARCORLOGBASES (851)
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7. DD 250 REQ. LT	9. DIST STATEMENT REQUIRED A	10. FREQUENCY AS REQ	12. DATE OF FIRST SUBMISSION See Blk 16	14. DISTRIBUTION
8. APP CODE	11. AS OF DATE	13. DATE OF SUBSEQUENT SUBMISSION	a. ADDRESSEE	b. COPIES Draft Reg Final Repro

16. REMARKS  Block 4 - Contractor format is authorized and shall be submitted in .doc or .pdf format.  Block 12 - RFDs will be reviewed and disposition determined within 30 calendar days upon receipt by the government.  RFDs shall be transmitted via e-mail to the following address: <a href="mailto:mbmatcomconfigmngmnt@matcom.usmc.mil">mbmatcomconfigmngmnt@matcom.usmc.mil</a>  Distribution Statement A: Approved for public release, distribution is unlimited.	MCLBA (835-1)	0	0	0
	MCLBA (851-2)	0	1	0
	15. TOTAL	0	1	0

G. PREPARED BY: <i>Shane L. Bradley</i>	H. DATE NOV 21 2000	I. APPROVED BY: <i>[Signature]</i>	J. DATE NOV 21 00
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17. PRICE GROUP

18. ESTIMATED  
TOTAL PRICE